

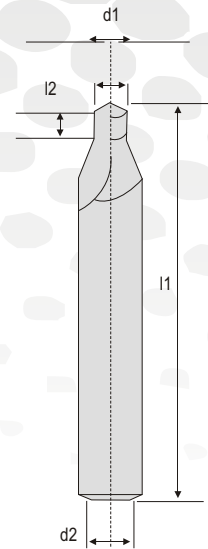
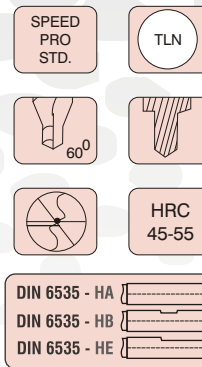
## SINGLE END CENTRE DRILLS

### Solid Carbide Single End Centre drills 60°

**Type:** : N, right hand cutting, straight shank according to Speed Pro Std

**Design Features:** Point angle 120°

**Application:** Single end centre drill for cutting carbon and alloy steels, Stainless steel, Cast Iron, difficult to cut materials, general Steel, Cast Steel, Soft Structural Steel, Tool Steel, High-alloy Steel & High Temperature Alloys, Cast Materials, Titanium Alloys,



### Single End Centre Drills 60°

Article No.	Dimension (mm)				Available in both coated and uncoated
	2 Flute	Ø d1	Ø d2	l3	
		h10	h6		
H-SCD 2200	2.0	6	2.5	60	
H-SCD 2250	2.5	6	3.1	60	
H-SCD 2315	3.15	8	3.9	79	
H-SCD 2400	4.0	10	5.0	79	
H-SCD 2500	5.0	12	6.3	100	
H-SCD 2630	6.3	16	8.0	105	